

Outstanding technique

to believe in your insights is to believe in professions.

Each product has a remarkable achievement in our company, such as Hollow Wall Anchors, Speed Plugs, Express Nails, Frame Anchors, Nylon Hammer Fixings, and Steel Hammer Anchors...else





Hollow Wall Anchors

Nylon Hammer Fixings

Steel Hammer Anchors

Speed Plugs Express Nails Frame Anchors



欣彰工業股份有限公司 HSIN CHANG HARDWARE INDUSTRIAL CORP.

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HSIN CHANG GROUP is your best choice?



Introduction

Hsin Chang group has been manufacturing and exporting anchors since 1981, our headquarters with the

land area of 1,100 square meters located at Changhua, Huatan township in Taiwan. We mainly produce for exporting about anchors and accumulated decades of production and sales experience fruitful, therefore our customers are now around the world. In order to fulfill the marketing demands, we set up a factory with the land area of 30,000 square meters in Shenzhen of China in November 1992, and expansion the second factory next to our headquarters with the land area of 3,000 square meters in April 2005. Respond to Mainland government policy changes and long-term management considerations, we closed the factory in Shenzhen of China in December 2019 and expansion our headquarters with the land area of 7,000 square meters to Changhua city in February 2020, the employees are around 90-120 people and continued increase.

Each product has a remarkable achievement in our company, such as Hollow Wall Anchors, Speed Plugs, Express Nails, Frame Anchors, Nylon Hammer Fixings, and Steel Hammer Anchors...else, production is growing steadily; we have professional R&D design, production and business marketing team from production

to sales, we hold high-quality product and provide the best service to customers, actively develop automated manufacturing in recent years to satisfy market consumption requirement. In addition, we have successfully develop a variety of new products and got the international patents from US, Australia and Europe. We also cooperated with the well know manufactures who are specialized in fastener by OEM/ODM for long term partners, assist customers to get patent and ETA certification together.

For the management, we began an ISO 9002 certified manufacturer on February 17th, 1997. And get ISO 9001 certificate in 2015, we strict controlling the quality and production to offer good quality products for our customers. We bought and used the text equipment, various software and machines to keep our occurrence of defective products maintained less than 0.5 percent.

Hsin Chang purpose is Continuous Refinement, Quality Frst, and Customer Satisfaction, we will continue to provide the most competitive prices in order to provide each and every one of our customers with the most sincerely and perfect service.





Continuous Refinement Quality First Customer Satisfaction



ISO 9001 Patent Continuous Development

Quality Target

Continue to introduce automation equipment and update software Maintain product defect rate below 0.5%

Rate of Sales Area

EUROPE	50%
JAPAN	25%
AMERICA	10%
OTHERS	15%









Monthly Volume of Products

Hollow Wall Anchor18,000 MPCSMetal Anchor Series2,000 MPCSNylon Anchor Series6,000 MPCSSpeed Plug15,000 MPCSOthers18,000 MPCS

Production Equipment

Stamping
Heading
Wire-cutting Machine
Die-casting Machine
Plastic Injection Machine

Inspection Equipment

Non-destructive Coating Thickness Tester
Hydraulic Destructive Tensile Strength Tester
Multi-destructive 3-dimension
Salt Spray Tester
Cord Torsion Tester
Hardness Tester



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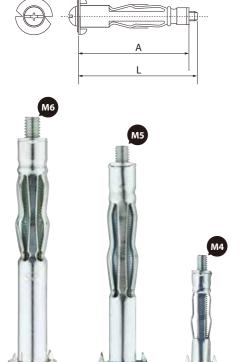


Hollow Wall Anchors

The thickness of steel plate: M4-0.6mm, M5-0.8mm, M6-0.8mm.

Material: Steel
Surface treatment: Zinc Plated CR3+





	SPECIF	ICATION				unit:mm
Item No.:	Size	Screw	L	Α	Drill (Ø)	Grip
405	4XS	M4	25	21	8	UP-5
409	4S	M4	39	32	8	5-12
422	4SL	M4	52	46	8	3-20
423	4L	M4	52	45	8	18-24
438	4XL	M4	65	59	8	32-38
507	6XS	M5	32	25	11	1.6-6.4
509	6MS	M5	36	30	11	1.6-9.5
510	6E	M5	44	37	11	6-13
514	6S	M5	58	52	11	3-16
527	6L	M5	71	65	11	14-32
545	6XL	M5	88	80	11	32-45
610	8E	M6	44	37	13	6-13
614	85	M6	58	52	13	3-16
627	8L	M6	71	65	13	14-32
645	8XL	M6	88	80	13	32-45



	SPECIFI	CATION				unit : inch
Item No.:	Size	Screw	L	Α	Drill (Ø)	Grip
405	1/8"XS	6-32	1"	13/16"	5/16"	UP to 1/4"
409	1/8"S	6-32	1-1/2"	1-1/4"	5/16"	1/8" to 1/2"
422	1/8"SL	6-32	2-1/16"	1-13/16"	5/16"	1/8" to 3/4"
423	1/8"L	6-32	2-1/16"	1-13/16"	5/16"	5/8" to 7/8"
438	1/8"XL	6-32	2-9/16"	2-5/16"	5/16"	1-1/4" to 1-1/2"
510	3/16"E	10-24	1-13/16"	1-1/2"	7/16"	1/4" to 1/2"
514	3/16"S	10-24	2-1/4"	2-1/16"	7/16"	1/8" to 5/8"
527	3/16"L	10-24	2-3/4"	2-9/16"	7/16"	5/8" to 1-1/4"
545	3/16"XL	10-24	3-1/2"	3-1/8"	7/16"	1-1/4" to 1-3/4"
610	1/4"E	1/4-20	1-13/16"	1-1/2"	1/2"	1/4" to 1/2"
614	1/4"S	1/4-20	2-1/4"	2-1/16"	1/2"	1/8" to 5/8"
627	1/4"L	1/4-20	2-3/4"	2-9/16"	1/2"	5/8" to 1-1/4"
645	1/4"XL	1/4-20	3-1/2"	3-1/8"	1/2"	1-1/4" to 1-3/4"

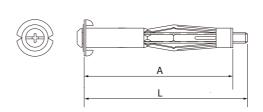


Hollow Wall Anchors

The thickness of steel plate: M4-0.6mm, M5-0.8mm, M6-0.8mm.

Material: Steel
Surface treatment: Zinc Plated CR3+







	SPECIF	ICATION				unit: mm
Item No.:	Size	Screw	L	A	Drill (Ø)	Grip
405	4XS	M4	25	20	9	UP-4
409	45	M4	39	32	9	3-11
412	4E	M4	42	35	9	5-12
416	4MS	M4	45	38	9	8-16
423	4L	M4	52	45	9	16-23
427 (425)	4EL	M4	60	54	9	17-27
438	4XL	M4	65	60	9	31-38
514	6S	M5	58	52	11	7-16
527	6L	M5	71	65	11	17-32
545	6XL	M5	88	80	11	32-45
614	85	M6	58	52	13	7-16
627	8L	M6	71	65	13	17-32
645	8XL	M6	88	80	13	32-45
810	E	M8	45	37	14	6-13
814	S	M8	58	52	14	3-16
827	L	M8	71	65	14	17-32
845	XL	M8	88	80	14	32-45

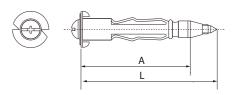


Hollow Wall Drive Anchors

The thickness of steel plate: M4-0.6mm.

Material: Steel
Surface treatment: Zinc Plated CR3+





	SPECIF	unit : inch				
Item No.:	Size	Screw	L	Α	Drill (Ø)	Grip
405D 1/	/8"XSD	6-32	1-3/8"	13/16"	5/16"	UP to 1/4"
409D 1/	/8"SD	6-32	1-3/4"	1-1/4"	5/16"	1/8" to 1/2"
422D 1/	/8"SLD	6-32	2-5/16"	1-13/16"	5/16"	1/8" to 3/4"
423D 1/	/8"LD	6-32	2-5/16"	1-13/16"	5/16"	5/8" to 7/8"









Hollow Wall Anchors (One Piece)

The thickness of steel plate: M4-0.8mm, M5-1.0mm, M6-1.0mm.

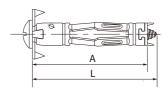
Material: Steel

Surface treatment: Zinc Plated CR3+



No need to drill a hole in advance.







	SPECIF	SPECIFICATION						
Item No.:	Size	Screw	L	Α	Drill (Ø)	Grip		
409	45	M4	42	34	7.2	3-11		
412	4E	M4	45	37	7.2	5-12		
416	4MS	M4	49	40	7.2	8-16		
510	5E	M5	47	36	10.8	3-13		
610	6E	M6	47	36	10.8	3-13		

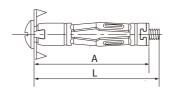


Hollow Wall Anchors (One Piece)

The thickness of steel plate: M4-0.8mm, M5-1.0mm, M6-1.0mm.

Material: Steel Surface treatment: Zinc Plated CR3+







	SPECIF	ICATION				unit:mm
Item No.:	Size	Screw	L	Α	Drill (Ø)	Grip
409	45	M4	40	34	9	3-13
422	4SL	M4	52	46	9	3-20
510	5E	M5	44	36	12	3-13
514	5 S	M5	58	50	12	3-16
545	5XL	M5	83	75	13	16-45
610	6E	M6	44	36	12	3-13
614	6S	M6	58	50	12	3-16
645	6XL	M6	83	75	13	16-45



Anchor Setting Tools

For Hollow Wall Anchors.



1.Material: Aluminum Alloy.

4.For Hollow Wall Anchors M4,

Read more refer to page 08.

2.Surface treatment:

AT-17

M5, M6.

5.Light.

AT-82

- 1.Material: Aluminum Alloy. 2.Surface treatment: Painting.
- Electro-coating.

 3.Handle: PVC (color and mark can be customized).

 3.Handle: PVC (color and mark can be customized).

 4.For Hollow Wall Anchors M4.
 - 4.For Hollow Wall Anchors M4, M5, M6.5.Easy to use in corners.

AT-88

- 1.Material: Aluminum Alloy.
 2.Surface teatment:
 Electro-coating.
- 3.Handle: PVC (color and mark can be customized).
- 4.For Hollow Wall Anchors M4~6 and enlarge for M8.



AT-87

- Material: Steel.
 Surface treatment: Chrome plating.
- 3.Handle: PVC (Color and Mark can be customized).
- 4.For Hollow Wall Anchors M4, M5, M6.



AT-80

- Material: Steel.
 Surface treatment: Black plating.
- 3.For Hollow Wall Anchors M4, M5, M6.



AT-83

- 1.Material: Steel.2.Surface treatment: Chrome plating.
- 3.Handle: PVC coating (color can be customized).
- 4.For Hollow Wall Anchors M4, M5, M6.



AT-85

- 1.Material: Steel.
 2.Surface treatment: Black
- 3.Handle: PVC (color and mark can be customized).
- 4.For Hollow Wall Anchors M4, M5, M6.



AT-86

1.Material:



1.Material: Stainless.





Latest Tool For Hollow Anchors AT-17

Light weight -16% Labor saving Accurate





Patented (Taiwan/Mainland/Germany/France)

The advantages are:

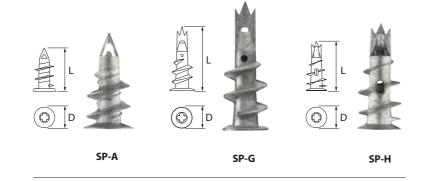
- 1. Lightweight.
- 2. Scaled (used to refer to riveting thickness).
- 3. The center point is most accurate during auxetic expansion. (the expansion foot will not be pulled crookedly)



Zinc Alloy Speed Plugs

Material: Zinc Alloy

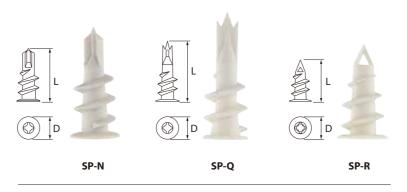
SPECIF	ICATION		unit : mm
Size	Screw	L	D (Ø)
SP-A	4.5x30	28.5 28	15 13
SP-G	4.5x35	37	13
SP-H	4.5x35	31	13



Nylon Speed Plugs

Material: Nylon

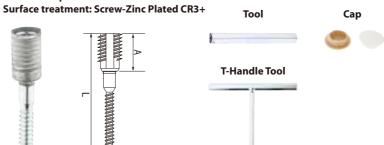
SPECIF	ICATION	unit : mm		
Size	Screw	L	D (Ø)	
SP-N	4.5x22	33	14.5	
SP-Q	4.5x30	37	13	
SP-R	4.5x30	28	15	





Frame Anchors

Material: Screw - Steel Nut - Zinc Alloy Cap - PP

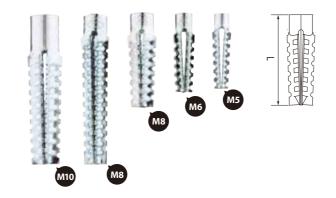


SPECIF	U	ınit : mm	
Size	Hole (Ø)	Α	L
7X50	14	22	55
7X70	14	22	75
7X90	14	22	100
7X140	14	22	145



Saw Steel Plugs

Material: Steel Surface treatment: Zinc Plated CR3+



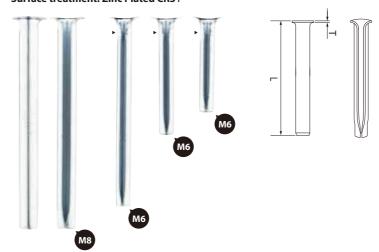
SPECIF	SPECIFICATION					
Size	Drill (Ø)	Hole Depth	Screw Diam	L		
5X30	6	35	4-5	30		
6X32	8	37	5-6	32		
8X38	10	43	7-8	38		
8X60	10	65	7-8	60		
10X60	12	65	8-10	60		



Express Nails

Heat Treatment.

Material: Steel
Surface treatment: Zinc Plated CR3+



SPECIF	ICATION	unit: mm		
Size	Drill (Ø)	L	Т	
6X30	6	30	0.8	
6X40	6	40	0.8	
6X50	6	50	0.8	
6X60	6	60	0.8	
6X80	6	80	0.8	
6X100	6	100	0.8	
8X70	8	70	1.0	
8X90	8	90	1.0	
8X110	8	110	1.0	
8X130	8	130	1.0	
8X150	8	150	1.0	
8X180	8	180	1.0	



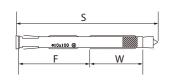






Nylon Frame Anchors

Material: Plug - Nylon, Screw - Steel Surface treatment: Screw - Zinc Plated CR3+





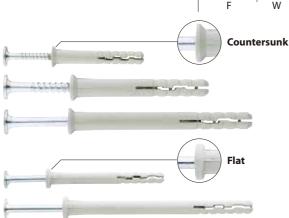
SPECIFICATION unit:mm Min Depth Max Fixing Drill Min Hole in the Wall Length Depth 44 5X110 M8X100 M8X120 5X130 5X150 M8X140 84 M10X75 48 17 6X85 M10X100 10 42 6X110 M10X120 62 6X130 M10X140 6X150 M10X165 10 105 6X175



Nylon Hammer Fixings

Material: Plug - Nylon, Screw - Steel
Surface treatment:
Screw - Zinc Plated CR3+

F
W

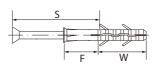


SPECIFI	unit:mm				
Size	Drill (Ø)	Min Hole Depth	Min Depth in the Wall W	Max Fixing Length F	Screw
5X30	5	45	20	10	3.3X35
5X50	5	65	20	30	3.3X55
6X40	6	55	20	20	3.6X45
6X60	6	75	25	35	3.6X65
6X80	6	95	25	55	3.6X85
8X60	8	75	32	28	4.8X65
8X80	8	95	32	48	4.8X85
8X100	8	115	32	68	4.8X105
8X120	8	135	32	88	4.8X125
8X140	8	155	32	108	4.8X145



Nylon Fixings

Material: Plug - Nylon, Screw - Steel Surface treatment: Screw - Zinc Plated CR3+





SPECIFIC	unit:mm				
Size	Drill (Ø)	Min Hole Depth	Min Depth in the Wall W	Max Fixing Length F	Screw
M6X60	6	75	20	10	4.0X65
M8X60	8	75	40	20	5.5X65
M8X80	8	95	40	40	5.5X85
M8X100	8	115	40	60	5.5X105
M8X120	8	135	40	80	5.5X125
M10X80	10	95	45	35	7X85
M10X100	10	115	45	55	7X105
M10X120	10	135	45	75	7X125
M10X140	10	155	45	95	7X145
M10X160	10	175	45	115	7X165



H.C. Bolt Anchors

Shield only

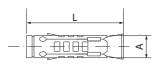
Material: Steel Surface treatment: Zinc Plated CR3+





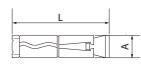






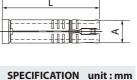
SPECIFICATION unit:mm					
Size	Length L	Hole (Ø) A			
M6	45	10			
M8	50	12			
M10	60	15			
M12	74	18			





SPECIFICATION unit:mm					
Size	Length L	Hole (Ø) A			
M6	45	12			
M8	50	14			
M10	60	16			
M12	75	20			





SPECIFICATION unit:mm				
Size	Length L	Hole (Ø) A		
M6	40	10		
M8	50	14		
M10	60	16		
M12	80	20		

H.C. BOLT APPLICATION

S, R3, P-Type With Hex Screw



S-Type R3-Type P-Type

S, R3, P-Type With O, C-Hook



S-Type R3-Type

 Size
 Length L

 M6X50
 50

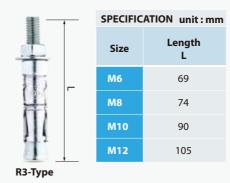
 M8X60
 60

 M10X70
 70

M12X90

Type P-Type

R3, P-Type With Project Screw





SPECIFIC	SPECIFICATION unit:mm				
Size	Length L				
M6	65				
M8	75				
M10	85				
M12	110				

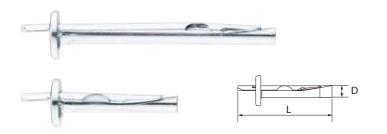




Steel Hammer Anchors

Suspensions from concrete ceilings with slit-steel straps, punched band, nonius system hangers or wood battens.

Material: Steel
Surface treatment: Zinc Plated CR3+



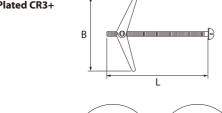
SPECIFICATION			
Hole (Ø)	D	L	
6	6	35	
6	6	65	
	Hole (Ø)	Hole (Ø) D	



Toggle Bolts

Toggle Wing

Material: Steel Surface treatment: Zinc Plated CR3+



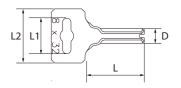
	Round head Screw,
O / C-HOOK, W	asher

SPECIFICATION		SPECIFICATION	
В	B L unit:mm		L unit:inch
МЗ	50	1/8"	2"
IVIS	75	1/8	3"
M4	50	3/16"	2"
IVI4	75	3/10	3"
M5	50	1/4"	2"
IVID	75	1/4	3"
Mc	50	F/1.CII	2"
M6	75	5/16"	3"
M8	50	2 /011	2"
	75	3/8"	3"



Key Anchors

Material: Steel
Surface treatment: Zinc Plated CR3+





SPECIF	unit : mm			
Size	L	L1	L2	D
8X32	35	21	32	8.5



Plastic Anchors

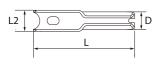
Material: PP



Item No.:		PAA	PAB	PAC	PAD
Grip	mm	3~5	9~13	16~18	26~28
Range	inch	1/8"~3/16"	3/8"~7/16"	5/8"~11/16"	1"~1-1/8"
Hole	mm	8	8	8	8
Size	inch	5/16"	5/16"	5/16"	5/16"
Screw	mm	25	32	38	48
Length	inch	1"	1-1/4"	1-1/2"	2"
Screw	mm	3.5~5	3.5~5	4~5	4~5
Dia	inch	1/8"~3/16"	1/8"~3/16"	5/32"~3/16"	5/32"~3/16"



Material: Steel Surface treatment: Black Phosphorus





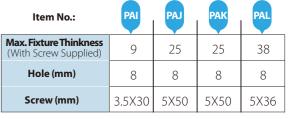
SPECIF	ICATION		unit : mm	
Size	L	L1	L2	D
8X42	42	/	11	8.5



PTB



Item No.:	PAE	PAF	PAG
Grip range (mm)	4-12	15-19	24-28
Hole size (mm)	9-10	9-10	9-10



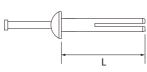




Hammer Drive Anchors

Material: Sleeve - Zinc Alloy Nail - Steel Surface treatment: Nail-Zinc Plated CR3+





SDECIEICATIO	N unit:mm
Size	Hole (Ø)
M5X22	5
M6X20	6
M6X30	6
M6X40	6
M6X50	6
M6X65	6



SPECIFICATION unit:inch

Size 3/16"X7/8"

1/4"X3/4"

1/4"X1"

1/4"X1-1/4"

1/4"X1-1/2"

1/4"X2-1/2"

1/4"X2"

1/4"X3"

Hole (Ø)

3/16"

1/4"

1/4"

1/4"

1/4"

1/4"

1/4"

Steel Expansion Anchors

With Screw / Hook.

Material: Steel Surface treatment: Zinc Plated CR3+



SI	SPECIFICATION					
Si	ize	L	Drill (Ø)	Screw	Screw Length	Туре
M4	X39	35	8	M4	39	Pan Screw
M4	X39	35	8	M4	39	Eye Hook
M4	X39	35	8	M4	39	Open Hook
M4	X39	35	8	M4	39	Short Hook
M4	X39	35	8	M4	39	Medium Hook
M4	X39	35	8	M4	39	Long Hook
M4	X40	35	8	M4	40	Dual Screw-20
M4	X40	35	8	M4	40	Dual Screw-35
M5	X45	39	9	M5	45	Pan Screw
M5	X45	39	9	M5	45	Eye Hook
M5	X45	39	9	M5	45	Open Hook
M5	X45	39	9	M5	45	Short Hook
M5	X45	39	9	M5	45	Medium Hook
M5	X45	39	9	M5	45	Long Hook
M5	X45	39	9	M5	45	Dual Screw-20
M5	X45	39	9	M5	45	Dual Screw-35



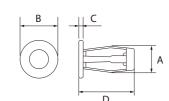
J-Nuts

Torque Strength: M4-min 2.0N.m, M5-min 3.0N.m, M6-min 4.5N.m.

Material: Steel Surface treatment: Zinc Plated CR3+





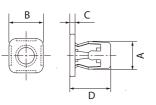


	SPECIF	unit : mm			
Item No.:	Thread Size	A	В	с	D
4SN	M4	8	11.9	1.8	16.5
4LN	M4	8	11.9	1.8	21.4
5SN	M5	9.7	13.5	1.8	18.2
5LN	M5	9.7	13.5	1.8	22.5
6SN	M6	11.1	15.9	1.8	18.6
6LN	M6	11.1	15.9	1.8	23.3

	SPECIFICATION				unit:inch
Item No.:	Thread Size	A	В	с	D
4SN	6-32	0.315	0.469	0.07	0.65
4LN	6-32	0.315	0.469	0.07	0.843
5SN	10-24	0.382	0.532	0.07	0.717
5LN	10-24	0.382	0.532	0.07	0.886
6SN	1/4-20	0.437	0.626	0.07	0.732
6LN	1/4-20	0.437	0.626	0.07	0.917
6LN	1/4-20	0.437	0.626	0.07	0.917







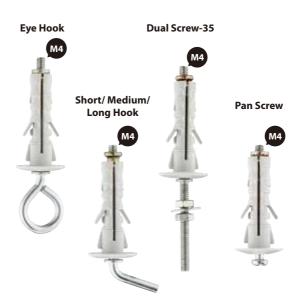
	SPECIF	ICATION	ı	unit : mm	
Item No.:	Thread Size	Α	В	с	D
5SN	M5	9.7	11.9	2.0	13.2
6SN	M6	11.1	13.8	2.0	18.6



Nylon Expansion Anchors

With Screw / Hook.

Material: Plug - Nylon
Screw - Steel



SPECIF	unit:mm				
Size	L	Drill (Ø)	Screw	Screw Length	Туре
	38	9	M4	45	Pan Screw
	38	9	M4	45	Eye Hook
	38	9	M4	45	Open Hook
M4X45	38	9	M4	45	Short Hook
	38	9	M4	45	Medium Hook
	38	9	M4	45	Long Hook
	38	9	M4	45	Dual Screw-20
	38	9	M4	45	Dual Screw-35
	45	12	M5	50	Pan Screw
	45	12	M5	50	Eye Hook
	45	12	M5	50	Open Hook
M5X50	45	12	M5	50	Short Hook
	45	12	M5	50	Medium Hook
	45	12	M5	50	Long Hook
	45	12	M5	50	Dual Screw-20
	45	12	M5	50	Dual Screw-35



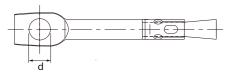


Tie Wire Anchors

Material: Steel Surface treatment: Zinc Plated CR3+



SPECIFICATION				unit:mm
Size	Eye Size d (Ø)	Wire Size	Drill (Ø)	Min Embedment
M6X60	6.3	6	6	35





Packing

Packaging can be customized.

BOX





PG-002

Plastic Box

With Euro Hole





PG-001

Window Box

PG-003 Plastic Box

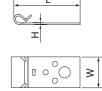
PG-004

Plastic Box

Purlin Clips

Material: Steel Surface treatment: Zinc Plated CR3+





	SPECIFICATIO	N	unit:
°	L	w	н
<u> </u>	43	19	1

BLISTER PACK









PG-005

Slide Blister

OTHERS

PG-009

Polybag With Header

PG-006

Slide Blister

PG-007

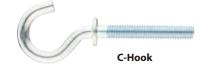
Clamshell Blister

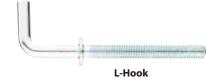
PG-008

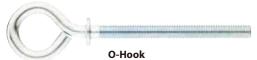
Clamshell Blister

Hooks

Surface treatment: Zinc Plated CR3+









AH-75



AH-79



PG-010 Blow Case



PG-011



Hardware Case

Packed on Wooden Pallet

